

	Flowchart Raspberry Crumble yogurt quality	LS-HACCP-DT-101/3	
Product:	Raspberry Crumble	Edition date:	20.06.2013 / Edition: A
Origin:	Serbia	Previous edition:	05.05.2016 / Change 2
Variety:	Willamette	Quality Manager:	Ms. Biljana Radović
Page:	1	Signature:	

K - 1	Controlling raw material production Monitoring 1	Records		
K - 2	↓ Harvesting / picking raspberry			
V 2	\psi			
K - 3	Transporting raspberry to collecting point ↓			
K - 4	Collecting fresh raspberry in collecting points			
K - 5	Transport fresh raspberry to cold storage			
K - 6	Accepting fresh raspberry, discharge, weight, controlling row material	Records		
K-0	Accepting restriaspoerry, discharge, weight, controlling row material	Records		
K - 7	Transport to pre cooling			
K - 8	Pre cooling / 0 – 4°C/			
K - 9	Transport to freezing tunnels No. 1 / No. 2 / No 3			
	↓			
K - 10	Deep freezing -30°C ↓			
K - 11	Controlling deep freezing original			
K - 12	Packing deep freezing original in carton boxes			
	↓			
K - 13	Transport to chamber of deep freezing original ↓			
K - 14	Storing deep frozen original in carton boxes -20°C chamber 2, 3, 4			
K - 15	Transport original to processing room			
	↓			
K - 16	Selecting IQF Raspberry and raw material for crumble ↓			
K - 17	Transport raw material to stock			
K - 18	Storing deep frozen original in carton boxes -20°C			
K - 19	↓			
K-19	Transporting raw material to processing room I ↓			
K – 20	Crumbling and seeding			
K – 21	Selected first time in laser sorting machine			
K – 22	↓ Transport raw material to stock			
N ZZ	↓			
K – 23	Storing raw material for crumble -20°C			
K – 24	Transport raw material to processing room			
K – 25	Selected second time in laser sorting machine			
	<u>↓</u>	·		
K - 26	Packing, weighting, controlling			
K - 27	Final Control Monitoring 2	Records		
K – 28	↓ Metal detecting finish product CCP − 1	Records		
V 30	Dollaris -			
K – 29	Palletizing ↓			
K – 30	Transport final product to loading place			
K – 31	↓ Loading / truck	Records		
K - 32	Delivery to buyers	Records		
N - 3Z	Delivery to buyers	verning		

