

	Flowchart Raspberry Crumble standard	LS-HACCP-DT-101/ 4	
Product:	Raspberry Crumble standard quality	Edition date:	20.06.2013 / Edition: A
Origin:	Serbia	Previous edition:	05.05.2016 / Change 2
Variety:	Willamette	Quality Manager:	Ms. Biljana Radović
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K - 1	Controlling raw material production Monitoring 1	Records			
K - 2	Howarting / nicking resphere	1			
K - Z	Harvesting / picking raspberry				
K - 3	 K - 3 Transporting raspberry to collecting point 				
K 3					
K - 4 Collecting fresh raspberry in collecting points					
	↓				
K - 5	Transport fresh raspberry to cold storage				
	<u> </u>				
K - 6	Accepting fresh raspberry, discharge, weight, controlling row material Records				
	↓				
K - 7	Transport to pre cooling				
	<u> </u>				
K - 8	Pre cooling / 0 – 4°C /				
	\	1			
K - 9	K - 9 Transport to freezing tunnels No. 1 / No. 2 / No 3				
K 10	Day (w.) 2000				
K - 10	K - 10 Deep freezing -30°C				
V 11	Controlling door fraction and single				
K - 11	Controlling deep freezing original				
V 12	Packing doon froming original in carton haves				
K - 12	Packing deep freezing original in carton boxes				
K - 13	Transport to chamber of deep freezing original				
K-13	Transport to chamber of deep freezing original				
K - 14	Storing deep frozen original in carton boxes -20°C chamber 1, 2, 3, 4				
N 21	\$101111g deep 1102e11 011g 1101 111 earton \$0xes 20 e chamber 1, 2, 3, 1				
K - 15	Transport original to processing room				
<u> </u>					
K - 16	K - 16 Selecting IQF Raspberry and raw material for crumble				
K - 17	K - 17 Transport raw material to stock				
	↓				
K - 18	Storing deep frozen original in carton boxes -20°C				
	\downarrow				
K - 19	Transporting raw material to processing room I				
	↓	•			
K – 20	Crumbling and seeding				
	<u> </u>				
K – 21	Selected first time in laser sorting machine				
V 22	Packing weighting and the live				
K - 22	Packing, weighting, controlling				
K - 23	Final Control Monitoring 2	Records			
IX - ZJ		Records			
K – 24	Metal detecting finish product CCP – 1	Records			
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K – 25	Palletizing				
<u> </u>	↓ ↓	ı			
K – 26	K – 26 Transport final product to loading place				
K – 27	Loading / truck	Records			
	↓				
K - 30	Delivery to buyers	Records			

